



Dart Aerospace Ltd.
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D3407-041
Job Sheet 182646



Part No: D3407-041

Job Qty: 4 ea

Part Name: Tow Ring



DAS
21
9-89

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Large Fab-1		DK 18-11-08
100	Large Fab	4 pcs	9/21/18	9/21/18	0.00	0.88	Large Fab 1		DK 18-11-08
110	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC9		EL
120	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC5		EL
130	Powdercoat	4 pcs	9/21/18	9/21/18	0.00	0.15	Powdercoat2		BR 18-11-8
140	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC3		38
150	Packaging	4 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1		NOV 0 8 2018
160	QC21-SA	4 Ea	9/21/18	9/21/18	0.00	0.00	QC21		

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch: 9102576

130 - **Mask Threaded Section** START TIME: 9:45 OVEN TEMPERATURE: 400° FINISH TIME:

10:15 m 138951

DAS
21
NOV 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	4 Ea (1 ea)	90-Start up Operation	5125545 (127)
D3407-5	Ring	4 Ea (1 ea)	90-Start up Operation	5097202 (5)
				5112813 (7)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	4	15	0
	D3407-5	4	40	0

Part Specifications



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t be found.

Container No: S125843



Part: D3407-041

Job No: 182646

Serial No/Batch: S125843

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/08/18

Plex 8/29/18 11:38 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								